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KIDD .22 autoloader barrel installation:

Thank you for purchasing a KIDD Barrel/KIDD Receiver.

Make sure the receiver extension hole is clear of paint or debris. Start the barrel extension into the receiver getting the barrel dovetail cut lined up with the bottom of the receiver. If snug apply some anti-seize compound to the extension of the barrel. If the receiver will not slip onto the barrel with hand force use a rubber mallet and ***lightly tap*** the rear of the receiver onto the barrel leaving it about a quarter inch out. Take great care in always keeping the barrel and receiver in line while installing. Finally wrap some paper or cloth around the barrel and put it in a vice so that the dovetail of the barrel is facing up. Put a level across the dovetail and another level across the top of the receiver making sure that both levels match. Then again lightly tap the back of the receiver to get the final seating. Attach the v-block and screws and tighten to snug about 10 inch pounds. Barrel and receiver should move as one and not as two pieces after installation is complete. By leveling the dovetail and the receiver your extractor will be timed.